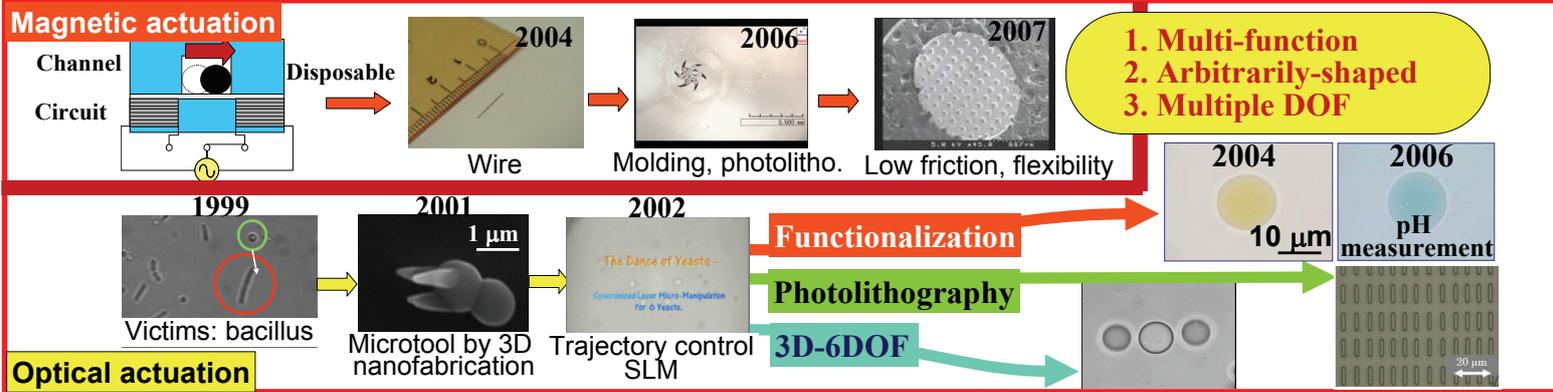


Non-Contact On-chip Manipulation of 3-D Microtools and its Applications

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I. Abstract We have developed novel magnetically driven **polymeric microtools** which have features of 1. **Fabrication of any 2D shape**, 2. **Soft and biocompatible**, 3. **No stiction**, 4. **Mass production with low cost**. The tools have been operated as **rotor, mixer, loader, valve and sorter** on a chip which contribute to the **on-chip cell manipulations**. Also, we have developed many kinds of photo-fabricated microtools for optical tweezers manipulations. These technologies provide non-contact and high-accurate manipulations in the field of bio-industries.



II. Magnetic Actuation

(Microchannel Module)

Microscope Objective lens

Disposable Part

PDMS

[Top View]

[Side View]

4 mm

magnets

electromagnets

motor

Non-disposable Drive Unit

(a) Continuous Rotation

[ex.] Microstirrer

Microstirrer Speed [RPM]

Motor Speed Index [RPM]

Max RPM ≈ 5000 rpm

Young's Modulus ≈ 5 MPa, Magnetite (Fe₃O₄) : 50%

Before mixing → During mixing → After mixing

(b) Step Rotation

[ex.] Cell Loading

cell

(a) (b) (c) (d) (e)

200 μm

(c) Vertical Actuation

[ex.] Microvalve

cell

200 μm

Actuation up to 20 Hz

(d) Deformed Actuation

[ex.] Microsorter

(a) (b)

400 μm

f ≤ 20 Hz

(e) 3D Magnetically Driven Microtools by Grey-scale by lithography techniques

[ex.] Fabricate 3D Microrotor

500 μm

500 μm

500 μm

III. Optical Actuation

SU-8 microtools

20 μm

10 μm

Fabrication of Microtools for Optical Tweezers

Mask

SU-8

Sacrificed layer

Developer

Operation of Microtools by Optical Tweezers

①

②

③

④

10 μm



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